



# Magic Oil 2K SPA

Oil-wax combination with natural oil and waxes, cross-linking and drying by oxidisation after addition of hardener component B. For wood flooring in wet areas.

## Description:

Combination of liquid oils and waxes, suitable for treatment and protection in wet areas of:

- most species of wood flooring and planks against moisture expansion
- suitable for use with underfloor heating systems.

## Important note:

The selection of the wood species and the construction of the wood floor, together with the method of fixing within the room environment is particularly crucial in areas susceptible to high moisture levels. The property owner must take ongoing responsibility for the protection of the floor, for example standing water on the parquet flooring must be avoided it is essential that an adequate maintenance programme is followed. With a film-forming (lacquer) seal, there is a danger of "rafting" i.e. when shrinking back after expansion, the lacquer-coat fractures, revealing a white edge. Subsequent infiltration by water takes place and can cause the lacquer-coat to peel off.

The alternative is a surface treatment with Pallmann MAGIC OIL 2 K SPA

## Product Properties /Benefits:

Oil-wax combination that leaves an open, breathing and diffusive surface finish. Due to the wax content, a uniform matt, velvety surface is produced. MAGIC OIL 2K SPA achieves by a high proportion of hardener a very dense protective membrane, ideally suitable for wood flooring in humid rooms e.g. bathing, spa and fitness areas. With MAGIC OIL 2K SPA, very rapid drying is achieved thanks to the hardener component.

This rapid drying allows renovation work to be completed in the shortest possible time, with no reduction in resistance to mechanical wear or chemicals once allowed to dry overnight. The improved density of the cross-linking action results an even stronger water and dirt repellent surface that cannot be achieved with 1-component parquet oils.

- Easy to apply
- Roller- or trowel- applied
- Enhances the colour and grain of the wood
- Resistant to household chemicals
- GISCODE Ö10 (Oils/Waxes solvent free)
- Slip resistance R10/DIN 55130
- DIN 53160 (Resistance to saliva and sweat)
- DIN EN 71-3 (Child safe coating, p. 3: migration of certain elements)

## Technical Data:

Packaging:	metal container
Packsizes natural:	0.91 + 0.09 litre
Shelf life:	min. 12 months, protect against frost.
Colour:	light-brown, violet
Consumption per coat(1):	approx. 25 – 50 ml/m <sup>2</sup>
Working temperature:	approx. 18 – 25 °C
Hardener ratio:	20%
Working time:	approx. 1,5 hours*
Further applications:	after approx. 10 – 30 minutes*
Load-bearing and washable:	after approx. 12 hours*

\* Under normal conditions at 20 °C.

(1) Consumption can vary according to the absorbency and condition of the surface of the wood or parquet to be impregnated.



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# MAGIC OIL 2K SPA

## Surface Preparation:

After the adhesive is fully hardened, the surface treatment can commence. Pre-sand using a drum sander fitted with Pallmann sandpaper, 36 to 60 grade. Then fill the joints using Pallmann Pall-X Kitt. Then sand with Pallmann Sandpaper grade 100 (using the drum sander). Finish with the Pallmann Sanding-Grid, 100 to 120 grade (Rotary machine). After the final sanding, the surface to be oiled must be clean, dry and free from sanding dust, floor-care products, etc.

## Application:

1. Before use, bring the containers to room temperature and shake well.
2. Mix MAGIC OIL 2K SPA with the hardener component and, using a suitable tool (e.g. Pallmann VARNISH TROWEL), apply evenly to the surface.
3. 10 – 30 minutes after trowel application, remove excess MAGIC OIL 2K SPA with the Pallmann POLISHING PAD (green). Change pads regularly and do not allow them to become clogged with excess oil.
4. Immediately after polishing the first coat, apply the second coat of MAGIC OIL 2K SPA. Then, remove excess MAGIC OIL 2K immediately (max. 30 minutes after) with the Pallmann POLISHING PAD (green) and then buff with the POLISHING PAD (white). All excess oil has to be removed from the surface. Change pads regularly and do not allow them to become clogged with excess oil.
5. After approx. 20 minutes the surface must be repolished again with a white pad to achieve a homogeneous result.
6. Due to different displacement behavior of the wood and also the kinds of parquet/hardwood flooring, a third application can take place on the next day.
7. **Application by roller:** Apply evenly one thin coat of MAGIC OIL 2K SPA using the Pallmann ROLLER LSM.  
**Consumption:** approx. 70 – 90gr/m<sup>2</sup>, depending upon wood. After approx. 30 minutes remove the excess by using a trowel or rubber wiper and buff the surface with a green pad and following with a white pad.
8. Clean tools after use with the Uzin CLEAN-BOX.
9. For long flooring life, we recommend a regular maintenance according to the manufacturer's instructions with MAGIC OIL CARE and maintenance cleaning with Pallmann CLEAN. The exact maintenance routine is shown in the care instructions for the MAGIC OIL 2K range.
10. The oiled parquet surface must not be covered within the first 12 hours following application of MAGIC OIL 2K SPA!

## Consumption:

A minimum of 2 trowel-applied coats is recommended. Recommended quantity per coat: approx. 25 – 50 ml/m<sup>2</sup>. Consumption can vary according to the absorbency and condition of the surface of the wood or parquet to be impregnated.

## Important Notes:

- Shelf life minimum 12 months in original packaging when stored in relatively cool conditions. Protect from frost. Tightly re-seal opened packaging and use as quickly as possible
- Optimum conditions are 18 – 25 °C, relative humidity > 35 % and < 65 %. Low temperatures and high humidity lengthen, whilst high temperatures and low humidity shorten the drying time.
- For joint sealing a suitable Pallmann JOINT FILLER must be used.
- Light traffic of the surface is possible not earlier than 12 hours after polishing.
- The maintenance care and - cleaning with the MAGIC OIL 2K line should be carried out at the earliest after 12 hours. For long life of the flooring, Pallmann care- (MAGIC OIL CARE) and cleaning- (Pallmann CLEAN) products must be used. The care instructions for the MAGIC OIL 2K line contain the precise care and cleaning procedures.
- The following standards and publications are applicable and especially recommended: DIN 18 356 "Working with parquet", DIN 18 367 "Working with wood-blocks" and DIN 18 365 "Working with floor coverings".
- With types of wood that are not trade-standard (exotic timbers) and solid natural cork, strong colour differences can occur. We recommend to obtain technical advice and to conduct a trial with the relevant wood to be used. On wood planks (boards) with V-joints, we recommend to obtain technical advice.

## Protection of the Workplace and the Environment:

Component A: GISCODE Ö10. Non-flammable but risk of spontaneous combustion (see "Important Note" below). Component B: Non-flammable. Contains isocyanate. Hazard label Xi: "irritant". Sensitisation is possible from skin contact. During application, ventilate well and use barrier-cream, protective gloves and goggles. In the event of contact with skin, wash immediately with plenty of soap and water. In the event of contact with eyes, rinse immediately with water and consult a doctor. Refer especially to: the hazard/safety notes on the container label, the Safety Data Sheet.

## Attention:

Contact of the product with pads or textile materials produces a risk of spontaneous combustion!  
Therefore, dampen any cloths, pads, etc. with water and keep/dispose in tightly sealed containers.

## Important Note:

Abrasive dust of oxygen-drying systems are inflammatory. Fire risk! After conclusion of sanding works the resulted abrasive dust must be damped with water and be disposed into closely locked containers!

## Disposal:

Where possible, collect product residues and re-use. Do not allow into drains, water courses or landfill. Empty, drip-free plastic or metal containers are recyclable [DSD]. Containers with liquid residues, as well as collected, liquid product residues, are Special Waste. Containers with dried residues are Construction Waste.

The above information is based on our experience and careful investigations. The variety of associated materials and different construction and working conditions cannot be individually checked or influenced by us. The quality of your work depends, therefore, on your own professional judgement and product usage. If in doubt, conduct a small test or obtain technical advice. Observe the installation recommendations of the covering manufacturer.

The publication of this Product Data Sheet invalidates all previous product information. The respective updated version of this datasheet can be found on our homepage under [www.pallmann.net](http://www.pallmann.net)

